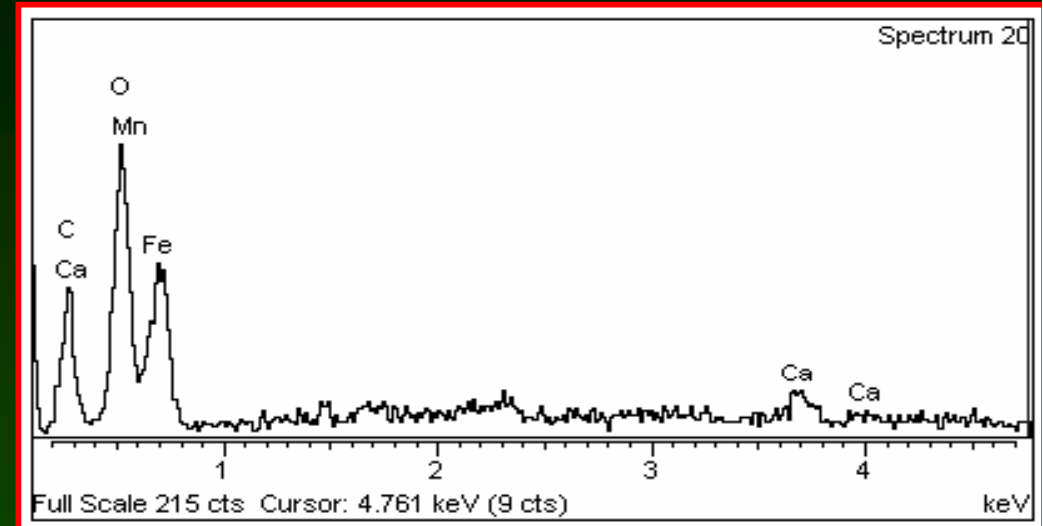
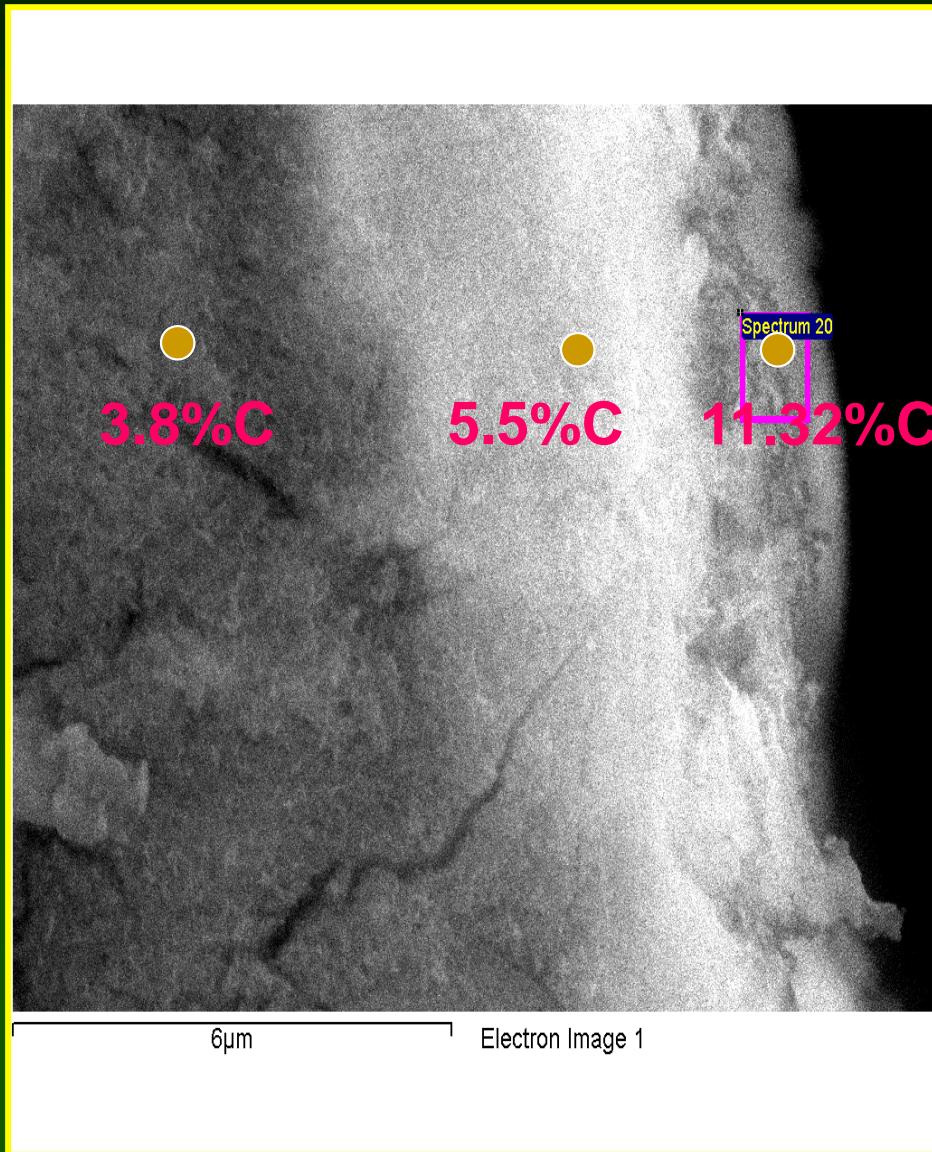


Photo on the left – cross section of the friction machine roller (sample with black protecting rubber).

On the right – table and diagram of the elements content in the surface layer.



Element	Weight%	Atomic%
C K	3.85	11.32
O K	17.54	38.70
Ca K	1.09	0.96
Mn K	1.18	0.76
Fe K	76.35	48.26
Totals	100.00	